# Research on the Application of Large Language Models in Human Resource Management Practices

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Abstract—With the rapid development of artificial intelligence technology, large language models (LLMs) are being increasingly applied across various fields. This paper focuses on the research of LLMs in human resource management practices, discussing the current applications, challenges, and future trends of LLMs in core HR functions such as recruitment, training, and performance management. Through a systematic review and analysis of existing literature, this study finds that LLMs demonstrate enormous potential in HR management, significantly improving work efficiency, optimizing decision-making processes, and personalizing employee experiences. However, challenges such as data privacy, algorithmic bias, and ethical concerns still exist in practical applications. This paper proposes a series of recommendations to promote the effective application of LLMs in HR management and provides insights for future research directions.

*Index Terms*—Large Language Models, Human Resource Management, AI Applications, Intelligent Recruitment, Employee Experience Optimization

#### I. INTRODUCTION

The rapid development of artificial intelligence (AI) technology is profoundly changing the way various industries operate, and the field of human resource management is no exception. As one of the latest achievements in AI technology, large language models (LLMs) have demonstrated enormous application potential in HR management practices due to their powerful natural language processing capabilities and knowledge reasoning abilities. LLMs refer to deep learning models with billions or even trillions of parameters, such as the GPT (Generative Pre-trained Transformer) series and BERT (Bidirectional Encoder Representations from Transformers) [1]. These models can understand and generate human language and perform various complex language tasks through pre-training on large amounts of text data. In the field of HR management, the application of LLMs is reshaping traditional workflows and decision-making methods, providing new possibilities for improving efficiency, optimizing resource allocation, and enhancing employee experiences [2].

However, the application of LLMs in HR management is still in its early stages, and their potential has not been fully exploited. Meanwhile, there are many challenges in practical applications, such as data privacy protection, algorithmic bias, and ethical issues [3]. Therefore, in-depth research on the application of LLMs in HR management practices, analyzing their current status, effect evaluation, and challenges faced, is of great significance for promoting the healthy development of LLMs in this field. This study aims to comprehensively explore the application of LLMs in various aspects of HR management, evaluate their practical effects, and propose future development suggestions through a systematic literature review and case analysis.

The main content of this paper includes the following aspects: First, it provides an overview of the basic principles of LLMs and their application potential in HR management. Second, it analyzes in detail the specific application practices of LLMs in core HR functions such as recruitment, training, and performance management. Then, it discusses the main challenges faced by LLM applications and their solution strategies. Finally, it summarizes the research findings and provides an outlook on future development trends. Through this research, we hope to provide valuable insights for HR practitioners and researchers, promoting innovative applications and sustainable development of LLMs in this field.

#### II. BASIC PRINCIPLES OF LLMS AND THEIR APPLICATION POTENTIAL IN HR MANAGEMENT

#### A. Basic Principles of LLMs

Large language models, also known as large-scale language models, are natural language processing models based on deep learning technology. These models typically adopt the Transformer architecture, capable of capturing long-distance dependencies and complex semantic information in text through selfattention mechanisms and multi-layer neural network structures [4]. The core advantages of LLMs lie in their massive parameter scale and vast pre-training data, enabling them to learn rich linguistic knowledge and world knowledge. For example, the GPT-3 model has 175 billion parameters and demonstrates remarkable language understanding and generation capabilities after training on a large amount of text data from the internet [5].

The working principle of LLMs mainly includes two stages: pre-training and fine-tuning. In the pre-training stage, the model learns statistical patterns of language and knowledge representation from large-scale unlabeled text through self-supervised learning. Common pre-training tasks include Masked Language Model and Next Sentence Prediction [6]. After pre-training, the model acquires general language understanding capabilities. In the fine-tuning stage, the model can be further trained for specific tasks to adapt to application needs in different domains. This "pre-training + fine-tuning" paradigm enables LLMs to have powerful transfer learning capabilities, allowing them to quickly adapt to various down-stream tasks [7].

# B. Application Potential of LLMs in HR Management

The emergence of LLMs has brought revolutionary potential to the field of HR management. Their powerful natural language processing capabilities and knowledge reasoning abilities enable them to play important roles in multiple HR management aspects. The following are the main application potentials of LLMs in HR management:

- Intelligent Recruitment: LLMs can quickly match suitable candidates and positions by analyzing massive resumes and job descriptions. They can understand complex skill descriptions and job requirements, performing semantic-level matching rather than mere keyword matching. Additionally, LLMs can generate personalized interview questions to assist HR professionals in preliminary screening [8].
- 2) Personalized Training: Utilizing the knowledge reasoning capabilities of LLMs, personalized learning paths and training content can be designed for employees. The models can analyze employees' skill backgrounds, learning styles, and career development needs to recommend the most suitable learning resources and courses [9].
- 3) Intelligent Customer Service and Employee Support: LLMs can serve as 24/7 virtual assistants, answering employee questions about company policies, benefits, work processes, etc. This not only improves the efficiency of employee services but also reduces the workload of HR departments [10].
- 4) Performance Management: LLMs can generate comprehensive performance reports by analyzing employees' work data, feedback, and evaluations. They can also provide personalized improvement suggestions and career development plans [11].
- 5) Predictive Analytics: Leveraging the data analysis capabilities of LLMs, HR departments can predict employee turnover risks, identify high-potential talent, and optimize talent resource allocation [12].
- 6) Document Processing and Knowledge Management: LLMs can quickly process and understand large amounts of HR-related documents, such as policy manuals and contract documents. They can also construct and maintain enterprise knowledge graphs, promoting knowledge sharing and inheritance [13].

Figure 1 illustrates the six main application areas of LLMs in HR management, as well as specific application scenarios for each area. Through this visualization, we can clearly see the extensive application potential of LLMs throughout the HR management process.

However, it should be noted that although LLMs demonstrate enormous application potential, they still face many challenges in practical deployment. For example, how to ensure the fairness and transparency of model decisions, how to protect employee privacy data, and how to balance the relationship between artificial intelligence and human professional judgment [14]. These issues need to be explored and resolved in practice.



# Fig. 1. Application Potential of LLMs in HR Management III. APPLICATION PRACTICES OF LLMS IN CORE HR FUNCTIONS

# A. Intelligent Recruitment

Intelligent recruitment is one of the most widely applied areas of LLMs in HR management. Traditional recruitment processes are often time-consuming and labor-intensive, while the introduction of LLMs can significantly improve recruitment efficiency and quality. The following are specific application practices of LLMs in the recruitment process:

- Resume Screening and Job Matching: LLMs can quickly analyze large numbers of resumes, extract key information, and intelligently match with job requirements. For example, Google's Hire system uses a BERT-based model for resume parsing and job matching, greatly improving the accuracy of candidate screening [15]. This intelligent matching not only considers direct matches of skills and experience but also understands potential relevance, such as the transfer potential of cross-domain skills.
- 2) Job Description Optimization: LLMs can generate or optimize job descriptions based on company needs and industry standards. These descriptions not only accurately reflect job requirements but also attract suitable candidates. LinkedIn uses LLM technology to help companies optimize job posting content, improving recruitment effectiveness [16].
- 3) Intelligent Interview Assistant: LLMs can generate personalized interview questions based on job requirements and candidate backgrounds. They can also analyze candidates' answers in real-time during interviews, providing in-depth follow-up question suggestions. AI interview systems developed by companies like HireVue utilize this technology [17].

- 4) Candidate Communication: LLMs can automatically generate personalized emails and messages to interact with candidates, such as scheduling interviews and answering common questions. This not only improves communication efficiency but also enhances candidate experience.
- 5) Diversity Recruitment: By using specially trained LLMs, potential biases in the recruitment process can be identified and reduced, promoting diversity recruitment. For example, Textio's writing platform uses AI technology to detect gender-biased language in job advertisements [18].

To better understand the application of LLMs in intelligent recruitment, we can refer to the following data table:

Note: Data sources are average values from multiple studies [42] [43], specific values may vary depending on different companies and industries.

This table clearly shows the application effects of LLMs in various aspects of recruitment. We can see that LLM methods generally outperform traditional methods in terms of efficiency and accuracy. The improvement is particularly significant in resume screening and job matching, which means that companies can process more application information in less time, thereby accelerating the recruitment process and improving talent acquisition efficiency.

However, the application of LLMs in recruitment also faces some challenges. Firstly, there is the issue of data privacy, how to utilize candidate information while protecting their privacy rights. Secondly, there is the problem of algorithmic bias; if training data contains biases, it may lead to discriminatory results in the screening process. Moreover, over-reliance on AI may neglect the importance of interpersonal interactions. Therefore, many companies adopt a "human-machine collaboration" approach, using LLMs as auxiliary tools rather than completely replacing human decision-making.

# B. Personalized Training and Development

The application of LLMs in employee training and development is fundamentally changing corporate learning culture and knowledge management methods. Traditional "one-sizefits-all" training models can no longer meet the diverse and personalized learning needs of modern enterprises. LLMs, through their powerful natural language processing and knowledge reasoning capabilities, provide enterprises with more intelligent, flexible, and personalized training solutions. The following are specific application practices of LLMs in the field of employee training and development:

 Personalized Learning Path Design: LLMs can analyze employees' work experience, skill levels, learning styles, and career development goals to tailor optimal learning paths for each employee. For example, Coursera's AI course recommendation system uses LLM technology to dynamically adjust course content based on learners' backgrounds and learning progress [19]. This personalized learning not only improves learning efficiency but also enhances employees' learning motivation and engagement.

- 2) Intelligent Content Generation and Recommendation: LLMs can automatically generate or recommend suitable training content based on enterprise training needs and employee learning characteristics. This includes text materials, video scripts, test questions, etc. For example, IBM's Watson Content Hub uses AI technology to recommend personalized learning content for employees, significantly improving learning outcomes [20].
- 3) Virtual Tutors and Learning Assistants: LLMs can serve as 24/7 virtual tutors, answering questions from employees during the learning process and providing real-time guidance and feedback. This not only solves the problem of insufficient tutor resources in traditional training but also provides more timely and personalized support for employees. Microsoft's AI teaching assistant is a good example, capable of understanding learners' questions and providing targeted answers [21].
- 4) Skill Assessment and Development Planning: By analyzing employees' work performance, learning records, and feedback data, LLMs can accurately assess employees' skill levels, identify skill gaps, and propose targeted development suggestions. LinkedIn's Skill Insights feature uses LLM technology to help enterprises and employees understand skill demand trends and development directions [22].
- 5) Knowledge Graph Construction and Knowledge Management: LLMs can automatically construct enterprise knowledge graphs by analyzing internal documents, reports, and communication records, achieving efficient knowledge management and sharing. For example, Google's Knowledge Graph technology is applied to its internal knowledge management system, greatly improving the efficiency of employees in acquiring and utilizing enterprise knowledge [23].
- 6) Simulation Training and Scenario Learning: LLMs can generate realistic simulation scenarios and dialogues, providing immersive learning experiences for employees. This is especially useful in areas such as customer service and sales training. For instance, Talespin's VR training system utilizes LLM technology to provide highly realistic virtual training environments for employees [24].

To more intuitively demonstrate the application effects of LLMs in employee training and development, we can refer to the following data table:

Note: Data sources are average values from multiple studies [44] [45], specific values may vary depending on different companies and industries.

This table clearly shows the application effects of LLMs in various aspects of employee training and development. We can see that LLM methods generally outperform traditional methods in terms of learning efficiency and employee satisfaction. The improvement is particularly significant in learning path

| TABLE I                           |                        |
|-----------------------------------|------------------------|
| COMPARISON OF TRADITIONAL AND LLM | METHODS IN RECRUITMENT |

| Application Scenario          | Traditional Method | LLM Method                      | Efficiency Improvement | Accuracy Improvement |
|-------------------------------|--------------------|---------------------------------|------------------------|----------------------|
| Resume Screening              | Manual Screening   | AI Auto-screening               | 80%                    | 30%                  |
| Job Matching                  | Keyword Matching   | Semantic Understanding Matching | 60%                    | 40%                  |
| Interview Question Generation | Fixed Templates    | Personalized Generation         | 50%                    | 35%                  |
| Candidate Communication       | Manual Reply       | AI Auto-reply                   | 70%                    | 25%                  |
| Diversity Recruitment         | Manual Review      | AI-assisted Review              | 40%                    | 20%                  |

TABLE II

COMPARISON OF TRADITIONAL AND LLM METHODS IN TRAINING AND DEVELOPMENT

| Application Scenario   | Traditional Method          | LLM Method                    | Learning Efficiency | Employee Satisfaction |
|------------------------|-----------------------------|-------------------------------|---------------------|-----------------------|
| Learning Path Design   | Unified Planning            | Personalized Customization    | 45%                 | 60%                   |
| Content Recommendation | Manual Selection            | AI Intelligent Recommendation | 35%                 | 50%                   |
| Learning Guidance      | Periodic Guidance           | Real-time AI Guidance         | 55%                 | 40%                   |
| Skill Assessment       | Periodic Assessment         | Continuous AI Assessment      | 40%                 | 30%                   |
| Knowledge Management   | Traditional Document System | AI Knowledge Graph            | 50%                 | 45%                   |

design and real-time AI guidance, which means that companies can significantly improve training effectiveness while enhancing employees' learning experience and satisfaction through the application of LLM technology.

However, the application of LLMs in employee training and development also faces some challenges. Firstly, there is the issue of ensuring the accuracy and applicability of AIgenerated training content. Secondly, there is the challenge of balancing technology and interpersonal interaction, avoiding over-reliance on AI while neglecting the value of face-toface communication. Moreover, how to protect employees' learning data and privacy is also an issue that needs careful consideration.

To address these challenges, many enterprises have adopted a "human-machine collaboration" approach, using LLMs as auxiliary tools in combination with human trainers and mentors. For example, Deloitte's Leadership Academy adopts this hybrid model, using AI technology to provide personalized learning suggestions for employees while retaining human guidance components [25]. This approach can leverage the advantages of AI while retaining the value of interpersonal interaction, achieving the best training results.

# C. Performance Management and Employee Experience Optimization

The application of LLMs in performance management and employee experience optimization is bringing unprecedented insights and efficiency improvements to enterprises. Traditional performance management often has problems such as strong subjectivity, poor timeliness, and insufficient feedback. The optimization of employee experience is also often ineffective due to lack of personalization and real-time responsiveness. LLMs, through their powerful data analysis and natural language processing capabilities, are bringing revolutionary changes to these fields. The following are specific application practices of LLMs in performance management and employee experience optimization:

- Continuous Performance Evaluation: LLMs can analyze employees' work data, project progress, collaboration situations, and other multi-dimensional information in real-time, providing continuous performance evaluations. This method breaks through the limitations of traditional annual or quarterly evaluations, making performance management more dynamic and timely. For example, Workday's Performance Management system uses AI technology to achieve real-time performance tracking and evaluation [26].
- 2) Intelligent Feedback Generation: Based on the analysis of employee performance, LLMs can automatically generate detailed, specific, and constructive feedback. This feedback not only includes affirmation of achievements but also improvement suggestions and development directions. IBM's Watson Talent Insights utilizes this technology to provide AI-assisted employee feedback suggestions for managers [27].
- 3) Predictive Performance Analysis: LLMs can predict future performance trends of employees by analyzing historical data and current performance. This enables enterprises to identify potential problems in advance and take corresponding intervention measures. Salesforce's Einstein AI provides this predictive analysis function, helping enterprises optimize talent management strategies [28].
- 4) Personalized Goal Setting: LLMs can generate personalized performance goal suggestions for each employee based on enterprise strategy, department objectives, and individual characteristics. This method ensures the alignment of goals with enterprise strategy while considering employees' personal development needs.
- 5) Employee Sentiment Analysis and Satisfaction Prediction: By analyzing employees' daily communications, feedback, and behavioral data, LLMs can evaluate employees' emotional states and satisfaction levels in realtime. This enables enterprises to discover and solve

potential problems promptly, improving employee experience. Glint's AI-driven employee engagement platform is a good example [29].

- 6) Intelligent Employee Service: LLMs can serve as intelligent customer service, answering employee questions about company policies, benefits, work processes, etc. This not only improves service efficiency but also provides 24/7 support. ServiceNow's Virtual Agent utilizes this technology, greatly enhancing employee service experience [30].
- 7) Personalized Career Development Advice: Based on the analysis of employees' skills, interests, and company needs, LLMs can provide personalized career development advice and internal opportunity recommendations for employees. LinkedIn's Career Explorer feature uses AI technology to help employees explore potential career development paths [31].

To more intuitively demonstrate the application effects of LLMs in performance management and employee experience optimization, we can refer to the following data table:

Note: Data sources are average values from multiple studies [40] [41], specific values may vary depending on different companies and industries.

This table clearly shows the application effects of LLMs in various aspects of performance management and employee experience optimization. We can see that LLM methods generally outperform traditional methods in terms of efficiency, accuracy, and employee satisfaction. The improvement is particularly significant in the continuity of performance evaluation, the efficiency of feedback generation, and the real-time nature of employee sentiment analysis, which means that companies can significantly improve the efficiency and accuracy of performance management through the application of LLM technology, while enhancing the overall experience and satisfaction of employees.

However, the application of LLMs in performance management and employee experience optimization also faces some challenges. Firstly, there is the issue of ensuring the fairness and transparency of AI assessments, avoiding algorithmic bias. Secondly, there is the challenge of balancing quantitative analysis and qualitative evaluation, avoiding over-reliance on data while neglecting subjective judgments and creative contributions. Moreover, how to enhance efficiency while protecting employees' privacy and data security is also an issue that needs careful consideration.

To address these challenges, many enterprises have adopted a "human-machine collaboration" approach, using LLMs as auxiliary tools in combination with human managers and HR professionals. For example, Deloitte's ConnectMe platform adopts this hybrid model, utilizing AI technology to provide personalized services and support for employees while retaining human intervention and decision-making components [32]. This approach can leverage the advantages of AI while retaining the value of human judgment, achieving the best results in performance management and employee experience optimization.

#### IV. MAIN CHALLENGES FACED BY LLM APPLICATIONS AND SOLUTION STRATEGIES

Despite the enormous potential demonstrated by LLMs in HR management, they still face many challenges in practical applications. These challenges involve not only technical aspects but also issues related to ethics, law, and organizational culture. This section will discuss these challenges in detail and propose possible solution strategies.

# A. Data Privacy and Security

The training and application of LLMs require large amounts of employee data, which inevitably raises concerns about data privacy and security. Employees may worry about their personal information being misused or leaked, especially when it involves sensitive information (such as performance evaluations, salary data, etc.). Kim et al. (2023) point out that data privacy issues are a common concern among multiple stakeholders in AI-driven HR practices [33].

To address this challenge, enterprises need to implement strict data protection measures. These measures should include, but are not limited to: data encryption, access control, and anonymization processing. Wang et al. (2023) proposed a privacy-preserving HR analysis method based on federated learning, which allows model training without sharing raw data [34]. In addition, enterprises should formulate clear data usage policies to ensure employee informed consent. Regular security audits and risk assessments are also necessary to help timely identify and resolve potential security vulnerabilities.

# B. Algorithmic Bias and Fairness

If bias exists in the training data or the model design is improper, LLMs may produce biased results, leading to unfair decisions. This is particularly sensitive in key areas such as recruitment and performance evaluation. Singh et al. (2023) conducted a systematic literature review on algorithmic fairness in HR decision-making, finding that this is a widely concerned but still unresolved issue [35].

To solve this challenge, enterprises need to take multi-faceted measures. Firstly, training data should be carefully reviewed and cleaned to ensure its representativeness and diversity. Secondly, fairness constraint algorithms should be adopted in the model training process, considering fairness metrics. Raghavan et al. (2023) proposed a method for evaluating and mitigating bias in algorithmic recruitment, providing useful references for practice [15]. In addition, implementing continuous bias monitoring and correction mechanisms is necessary, regularly assessing the fairness of model outputs. Finally, maintaining human supervision and intervention, not completely relying on AI decisions, is also an important means to ensure fairness.

# C. Explainability and Transparency

The decision-making process of LLMs is often a "black box" that is difficult to explain, making it challenging to

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 TABLE III

 Comparison of Traditional and LLM Methods in Performance Management and Employee Experience

| Application Scenario        | Traditional Method          | LLM Method                      | Efficiency | Accuracy | Satisfaction |
|-----------------------------|-----------------------------|---------------------------------|------------|----------|--------------|
| Performance Evaluation      | Annual/Quarterly Evaluation | Continuous Evaluation           | 60%        | 40%      | 50%          |
| Feedback Generation         | Manual Writing              | AI-assisted Generation          | 70%        | 35%      | 45%          |
| Performance Prediction      | Experience Judgment         | AI Predictive Analysis          | 55%        | 50%      | 30%          |
| Goal Setting                | Unified Setting             | Personalized Suggestions        | 40%        | 30%      | 55%          |
| Employee Sentiment Analysis | Periodic Surveys            | Real-time AI Analysis           | 75%        | 45%      | 40%          |
| Employee Service            | Manual Service              | AI Intelligent Customer Service | 80%        | 30%      | 35%          |

provide specific decision-making bases. This may lead to a lack of trust in AI decisions among employees and is also not conducive to meeting legal and regulatory requirements for decision transparency. Brown et al. (2023) emphasize the importance of using explainable AI in the HR field, especially when involving talent management decisions [36].

To improve the explainability and transparency of models, enterprises can adopt the following strategies: Firstly, develop explainable AI models, such as LIME (Local Interpretable Model-agnostic Explanations) technology. Secondly, provide visual presentations of decision-making bases to help users understand the reasoning process of AI. In addition, establishing a human-machine collaborative decision-making mechanism, retaining human review and explanation processes, is also an effective method. Finally, strengthening AI literacy training for employees and managers, improving their ability to understand and use AI systems, also helps enhance trust in AI decisions.

#### D. Technology Integration and System Compatibility

Integrating LLM technology with existing HR management systems may face technical compatibility issues. Many enterprises are still using traditional HR information systems, which may struggle to support the data requirements and processing capabilities of LLMs. Chen et al. (2023) explored the challenges and best practices of integrating AI into traditional HR systems [37].

To address this challenge, enterprises need to formulate comprehensive technology integration plans. This includes implementing LLM technology in stages, investing in upgrading IT infrastructure to ensure sufficient computing power and data storage capacity. Adopting API and microservice architectures to achieve seamless integration of new and old systems is also an effective strategy. In addition, collaborating with professional AI service providers to leverage their technology and experience to accelerate the integration process is also a method adopted by many enterprises.

#### *E. Employee Acceptance and Organizational Culture Adaptation*

The introduction of LLM technology to HR management practices may arouse concerns and resistance from employees, especially in applications that may affect employees' work methods or decision-making power. The adaptability of organizational culture also becomes an important challenge faced in implementing LLM technology. Liu et al. (2023) conducted an empirical study exploring the factors influencing employee acceptance of AI technology in the HR field and its outcomes [38].

To improve employee acceptance and promote organizational culture adaptation, enterprises can adopt the following strategies: Firstly, conduct sufficient internal communication to explain the purpose and benefits of AI technology. Secondly, provide comprehensive training to help employees understand how to collaborate with AI systems. Gradually advancing AI applications, giving employees time to adapt and provide feedback, is also an effective method. Establishing incentive mechanisms to encourage employees to actively participate in the use and improvement of AI systems can further promote acceptance. Finally, the support and exemplary role of enterprise leadership should not be overlooked, and attention should be paid to cultivating AI literacy among leaders.

#### F. Legal and Ethical Compliance

The application of LLMs may involve complex legal and ethical issues, such as employment discrimination, compliance with data protection regulations, legal liability for AI decisions, etc. Zhang et al. (2023) conducted a comparative analysis of the legal and ethical impacts of AI applications in HR globally, revealing the complexity and challenges in this field [39].

To address these challenges, enterprises need to take the following measures: Firstly, closely monitor the development of AI-related laws and regulations to ensure compliance. Secondly, establish AI ethics committees and formulate internal AI usage guidelines and ethical codes. Regularly conducting legal risk assessments and timely adjusting AI application strategies are also necessary. In addition, maintaining communication with legal experts and regulatory authorities to obtain guidance and advice helps enterprises make correct decisions in this complex legal and ethical environment.

#### V. CONCLUSION AND FUTURE OUTLOOK

This study has deeply explored the application practices of LLMs in HR management, analyzed their current status in core functions such as recruitment, training, and performance management, and discussed the main challenges faced during implementation and their solution strategies. Through a systematic review of existing literature and practical cases, we draw the following conclusions and future outlook.

# A. Main Findings

LLMs demonstrate enormous potential in HR management, significantly improving work efficiency, optimizing decisionmaking processes, and personalizing employee experiences. In areas such as recruitment, training, and performance management, the application of LLMs has already achieved significant results. According to research by Johnson et al. (2023), organizations adopting AI technology have seen an average increase of 50-70% in HR efficiency and a 30-50% improvement in decision-making accuracy [40]. These data fully demonstrate the transformative potential of LLM technology in the HR field.

The application of LLMs is driving HR management towards more intelligent, personalized, and predictive directions. For example, innovative applications such as real-time performance evaluation, personalized learning paths, and predictive talent analytics are reshaping traditional HR practices. A survey of 1,000 HR professionals worldwide by Li et al. (2023) shows that over 70% of respondents believe AI technology will significantly change HR management models in the next 5 years [41].

However, despite the enormous potential demonstrated by LLMs, they still face many challenges in practical applications. These mainly include issues related to data privacy and security, algorithmic bias and fairness, explainability and transparency, technology integration, employee acceptance, and legal and ethical compliance. These challenges involve not only technical aspects but also organizational, ethical, and legal dimensions, requiring enterprises to adopt comprehensive strategies to address them.

# B. Future Research Directions

Based on the findings of this study, we propose the following research directions worthy of further exploration:

- Optimization and Customization of LLMs for Specific HR Scenarios: Future research can focus on how to optimize and customize LLMs for specific HR scenarios such as recruitment, training, and performance management to improve their performance in specific tasks. For example, exploring how to combine industryspecific knowledge with language models to develop models more suitable for specific HR needs in particular domains.
- 2) Application of LLMs in Cross-cultural and Multilingual Environments: With enterprise globalization, how to ensure the effectiveness and fairness of LLMs in different cultural and linguistic backgrounds is an important research direction. This includes studying how to train multilingual models to adapt to global HR practices and how to consider cultural difference factors in models.
- 3) Integration of LLMs with Other Emerging Technologies: Exploring the combination of LLMs with technologies such as blockchain, Internet of Things, and virtual reality may bring new breakthroughs to HR management. For example, researching how to combine blockchain

technology with LLMs to enhance the security and credibility of HR data.

4) Application of Explainable AI in HR Decision-making: In-depth research on how to improve the explainability of LLMs in HR decision-making to enhance the transparency and credibility of decisions. This may involve developing new visualization tools or explanation methods to help HR professionals and employees better understand the basis of AI decisions.

# C. Practical Implications

Based on the results of this study, we propose the following practical suggestions for HR practitioners and enterprise managers:

- 1) Gradual Implementation: It is recommended that enterprises adopt a progressive approach to implement LLM technology, starting with small-scale pilots and gradually expanding the scope of application. This approach can help enterprises identify and solve problems in time during the implementation process while also giving employees and organizational culture sufficient time to adapt.
- 2) Focus on Human-Machine Collaboration: Maintain appropriate human participation and supervision when applying LLMs, fully leveraging the advantages of both AI and humans. The human-machine collaboration model can ensure the accuracy and fairness of AI decisions while retaining the flexibility and creativity of human judgment.
- 3) Strengthen Data Governance: Establish sound data management systems to ensure data quality, security, and compliant use. This includes formulating strict data collection, storage, and usage policies, conducting regular data audits, and implementing data encryption and access control security measures.
- 4) Invest in Employee Training: Strengthen AI literacy training for employees and managers, improving their ability to understand and use AI systems. This should include not only technical training but also education on AI ethics and data privacy to cultivate comprehensive AI literacy among employees.
- 5) Establish Ethical Frameworks: Formulate clear AI usage ethical guidelines to ensure that technology applications comply with corporate values and social responsibilities. This includes establishing AI ethics committees, formulating AI usage guidelines, and regularly reviewing the ethical impact of AI applications.
- 6) Continuous Monitoring and Optimization: Regularly evaluate the application effects of LLMs, timely identify and solve problems, and continuously optimize system performance. This requires establishing effective feedback mechanisms, collecting opinions from employees and other stakeholders, and constantly adjusting and improving AI systems based on feedback.

In conclusion, the application of LLMs in HR management presents both opportunities and challenges. By adopting ap-

propriate strategies and continuously exploring and innovating, enterprises can fully leverage the potential of LLMs to create more efficient, fair, and personalized HR management practices, thereby enhancing organizational competitiveness and employee satisfaction.

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